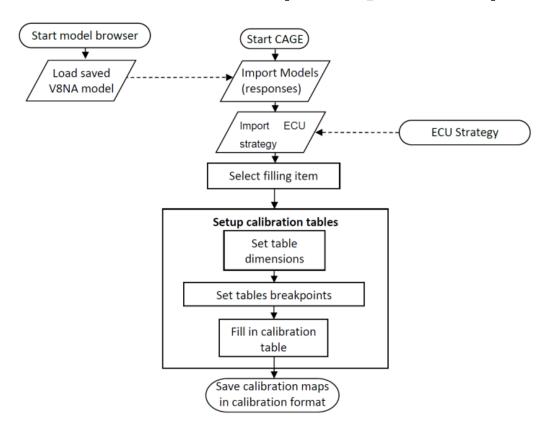
# Calibration Exercises Introduction

## **Calibration Exercises**

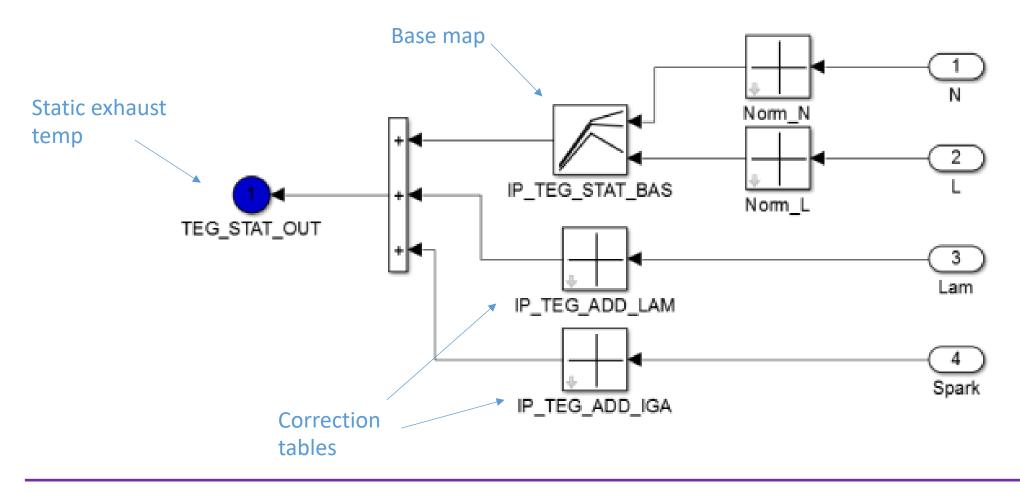
- □ Lesson 4 Engine modelling (v8 Engine Example)
- □ Lesson 5 Feature Calibration (v8 Engine Example)
  - Set up models, features and strategy
  - Establish calibration tables
  - Calibrate a feature
- □ Lesson 6 V8 Engine Trade-off Calibration (BMEP<sub>mean</sub> / BMEP<sub>var</sub>)
- □ Lesson 7 PI Controller Calibration (optional)

# Lesson 5 - Exhaust Temperature Model (simplified)

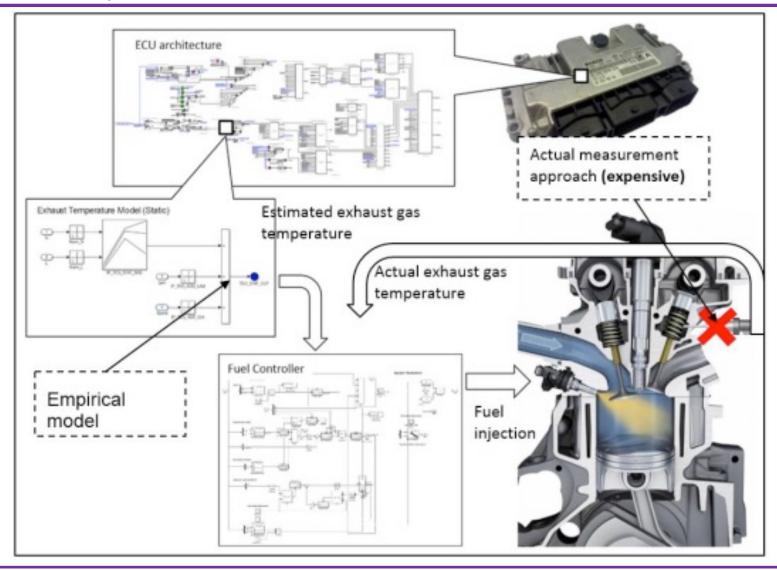
 The aim of this exercise is to fill in the tables in the ECU strategy using the exhaust temperature response model from
 V8NA\_1\_StageModel.mat, which was generated from the modelling workshop.



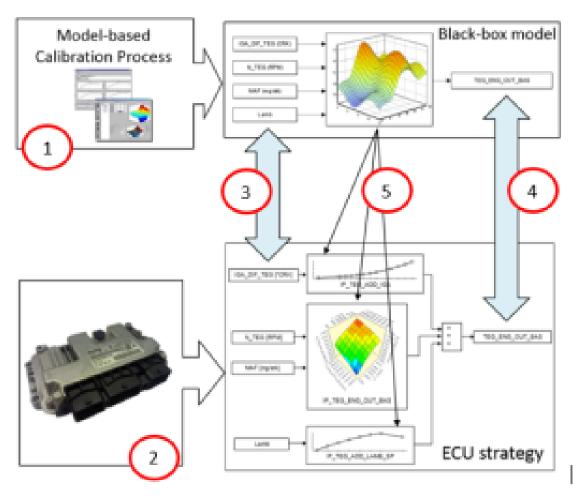
# Lesson 5 - Exhaust Temperature Model (simplified)



#### Powertrain Calibration Optimisation



#### Powertrain Calibration Optimisation



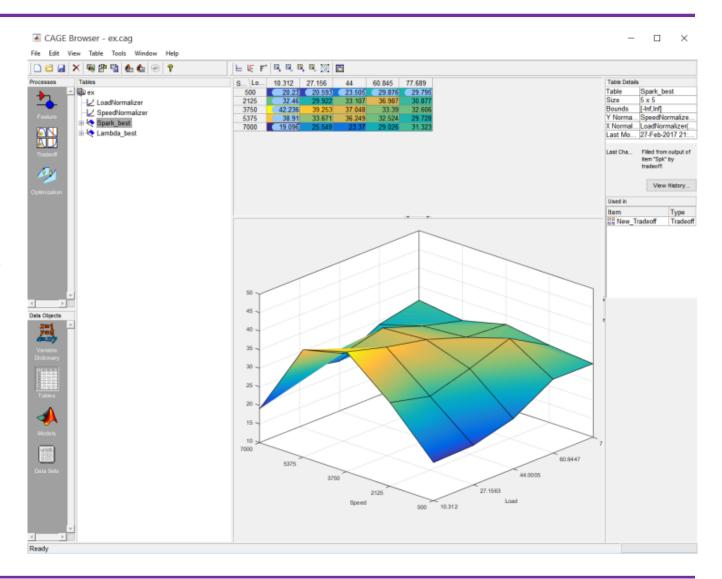
- 1 Model an engine response
- 2 Upload ECU strategy to CAGE
- The table breakpoints are used as inputs values. The input values are introduced to the response model and the ECU strategy.
- Both outputs from the response model and ECU strategy are compared. The process is iterated until both responses more or less similar.
- The tables are filled in once the ECU strategy is capable of replicating the response model.

# **Lesson 6 – Calibration Optimisation**

- The aim of this exercise is both to observe and to gain an understanding of the process of calculating engine control parameters.
- The exercise uses the data you have already seen during the modelling and Design of Experiments exercises.
- The work you completed in the DOE workshop will form the starting point for this exercise.
- You will use the CAGE tool (CAlibration GEneration) to conduct the analysis.
- CAGE is a Matlab toolbox that can be operated with also with a GUI.

## Lesson 6

- Optimise for  $BMEP_{mean}$  whilst minimising  $BMEP_{var}$ , subject to constraints of  $T_{exh}$ <800C.
- Compare a manual and 'automatic' approach



## **Lesson 7 - PI Controller Calibration**

- The PI controller is used for controlling the injected fuel mass flow depending on the lambda set point input.
- The outcome of the automatic calibration process is a series of optimized gain scheduled tables for the fuel PI controller.

## **Lesson 7 – PI Controller Calibration**

- PI Controller Calibration
  - Fuel controller

